

KAWASAKI STEEL TECHNICAL REPORT

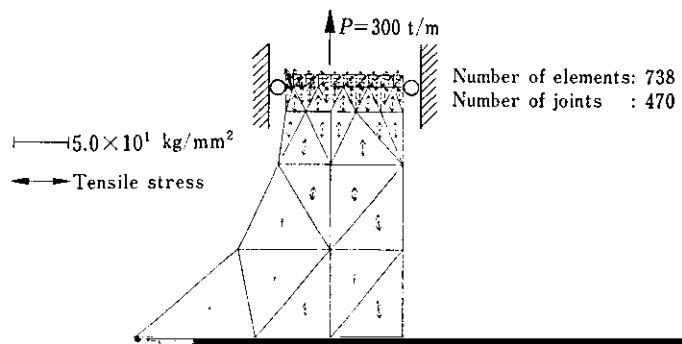
Interlock Strength of Flat-tyne Steel Sheet Piling*

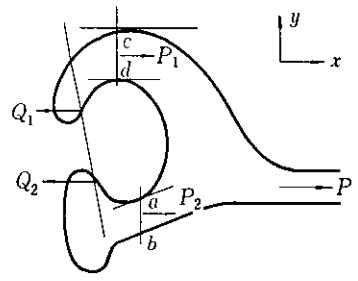
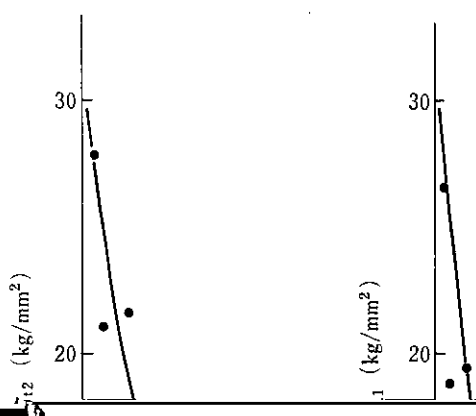
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3.1.2 Stress distribution

(1) Main stress for interlock elements







P : Axial force
 P_1 : Axial force at finger
 P_2 : Axial force at thumb
 Q_1, Q_2 : Finger strength parameter

lock tensile test were compared with the results of

(1) At the thumb (measuring points A and D), elongation in the web direction was dominant, while that in the normal direction to web due to bending

may be attributed to a slip generated at each contact point in the direction of stabilizing interlocking, immediately after the start of loading.

(2) At the open finger (measuring points B, C, E and F), elongation in the web direction was dominant, while that in the normal direction to web due to bending may be attributed to a slip generated at each contact point in the direction of stabilizing interlocking, immediately after the start of loading.

between the elasticity calculation using FEM and the actual ones. On the other hand, in the

$$\beta = \tan^{-1} \frac{h}{g} \dots\dots\dots(10)$$

$$\alpha = \alpha_p \pm \beta \dots\dots\dots(11)$$

Putting (18), (19) and (21) into (22), web axial force Q_1 acting upon finger is solved.

mal to the web axial direction and moments around point F in Fig. 7

$$P = Q_1 + Q_2 \dots\dots\dots(12)$$

$$V_1 = V_2 \dots\dots\dots(13)$$

$$V_1 \cdot d - Q_1 \cdot a + V_2 \cdot \delta + Q_2 \cdot b = 0 \dots\dots(14)$$

From the equilibrium relations at thumb-finger contact R

$$Q_1 = N \cdot \sin \alpha + R \cdot \cos \alpha \dots\dots\dots(15)$$

$$R = \mu \cdot N \dots\dots\dots(16)$$

$$V_1 = N \cdot \cos \alpha - R \cdot \sin \alpha \dots\dots\dots(17)$$

Rearranging (17) with (15) and (16), we obtain (19)

$$\times t \cdot Y \dots\dots\dots(26)$$

Eliminating Q_1 for (19) and (26), the interlock separation strength P_0 is given by (27).

$$P_0 = \frac{P}{t} = \left[\frac{(2a - c) - \epsilon(d + \delta)}{(a - c)} \right] \times \frac{-2(y + \epsilon \cdot d) + \sqrt{4(y + \epsilon \cdot d)^2 + (1 + 3\epsilon^2) \cdot f^2}}{(1 + 3\epsilon^2)}$$

Equation (27) means that P_0 is determined by the yield stress of material and geometrical parameters of linked interlocks. The terms other than yield stress are defined collectively as interlock strength coefficient

where K values calculated with equations of Deming et al.

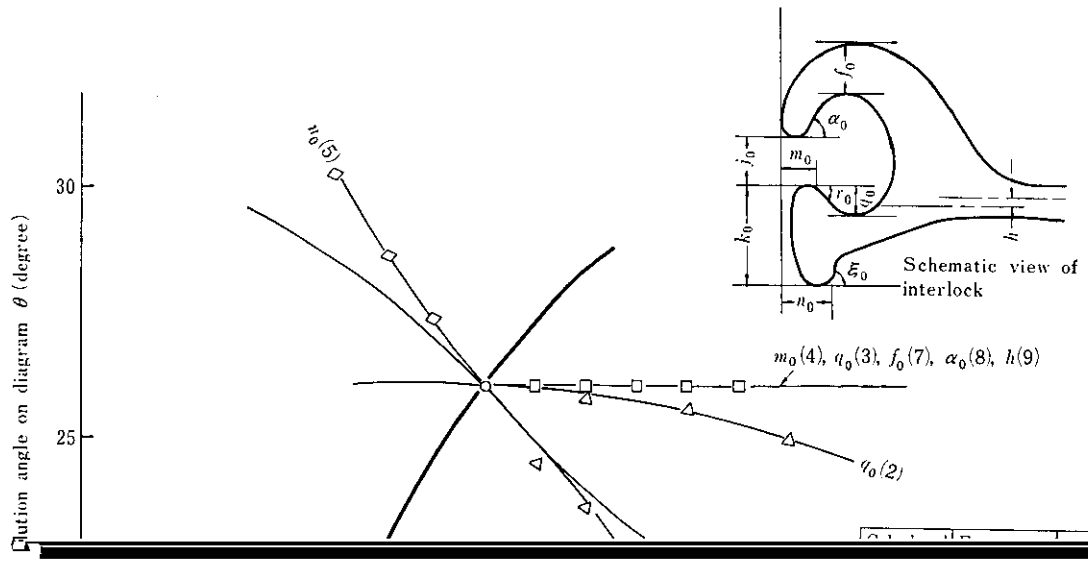
are plotted against P_{0m} .

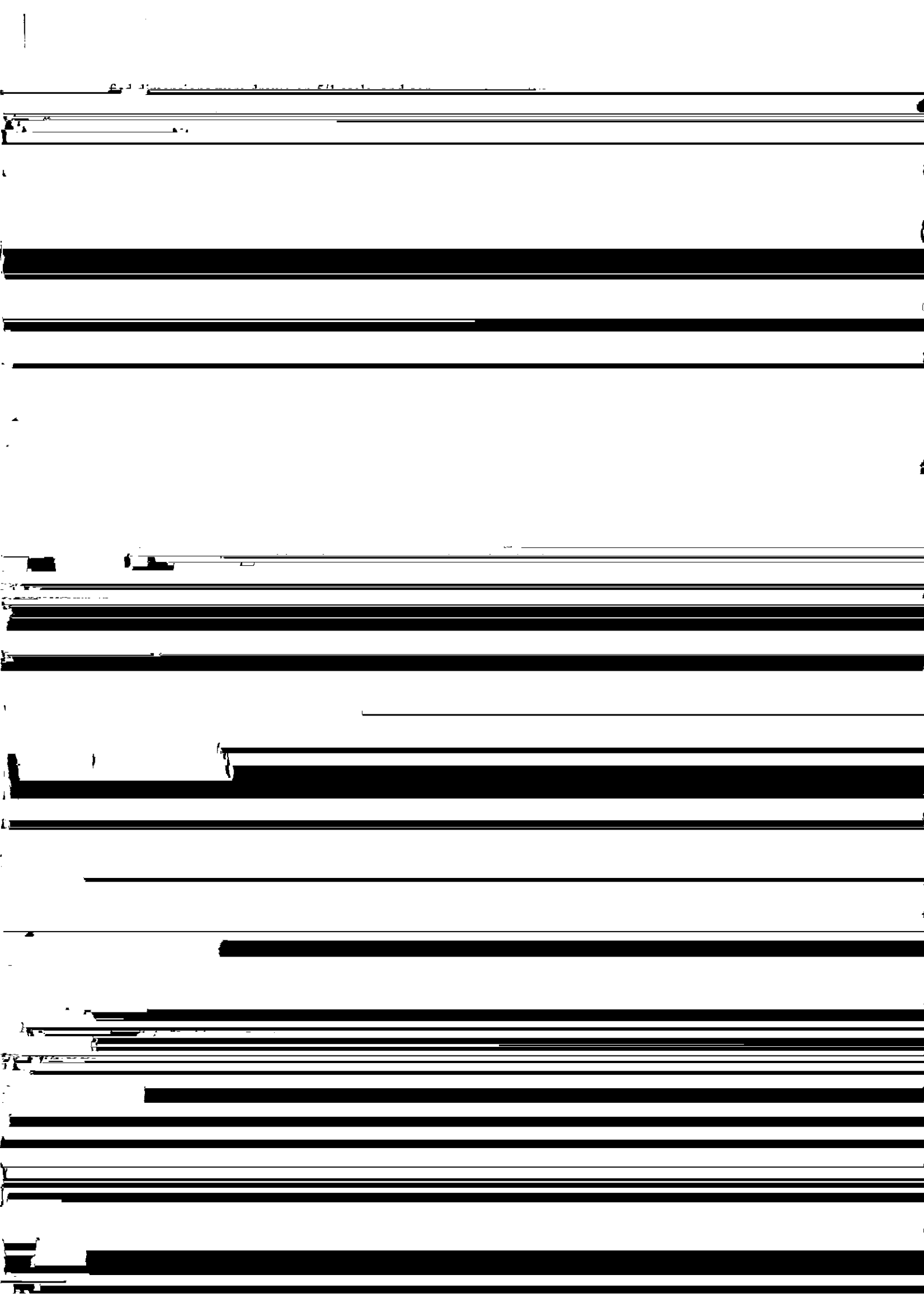
al. are also plotted. There was a high positive correlation between K and P_{0m} , allowing to evaluate the interlock strength P_0 from K which can be calculated on the basis of interlock geometry and dimensions.

gth K
20
10

a_0	25.15	f_0	12.68
c_0	15.55	h	2.0
y_0	12.49	α_0	6.3
d_0	7.27	μ_0	0.4
δ_0	7.72		







Chemical examination

Mechanical examination

SY 30	0.31	0.07	0.81	0.024	0.021	0.29			39.4	56.7	24
A	0.15	0.22	1.00	0.025	0.018	0.31	0.52	0.032	48.6	61.2	20

Y.P.: Yield stress (kg/mm²)
T.S.: Tensile strength (kg/mm²)

