

KAWASAKI STEEL TECHNICAL REPORT

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Lightly Tin-Coated Steel Sheet "RIVERWELT" for Welded Cans by Ni-Diffusion Treatment*¹

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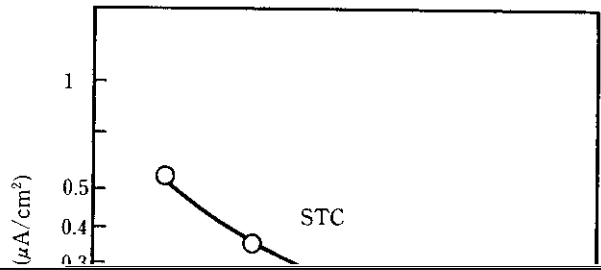
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Toshio IRIE*⁵

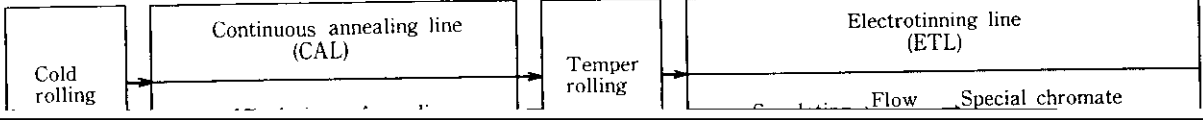
Hajime OGATA*³

A new type of lightly tin-coated steel, named "RIVERWELT", was developed for welded cans. In the manufacturing process, base steel with a thin Ni-diffusion layer which was prepared by annealing Ni-plated steel on the continuous annealing line is lightly tin-coated, partially flow-melted, and cathodically electrodeposited in a chromic acid solution.

have been desired as a replacement for No. 25 tinplate. As a result, many types of lightly tin-coated steels (hereinafter called LTS)¹⁻⁹⁾ and nickel-coated steels^{5,10)} were developed, and some have been commercialized.

As a result of research and development efforts, Kawasaki Steel came to manufacture surface treated steel sheets with excellent weldability and corrosion resistance which are suitable for food and beverage cans.





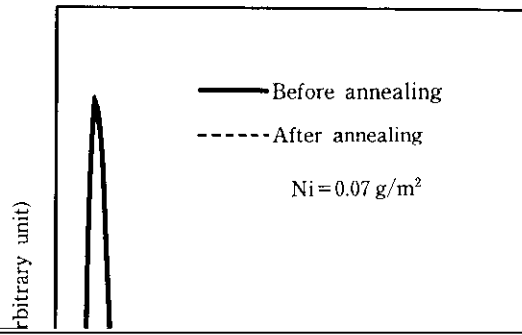
... .. steel «DIVE/DM /ET»

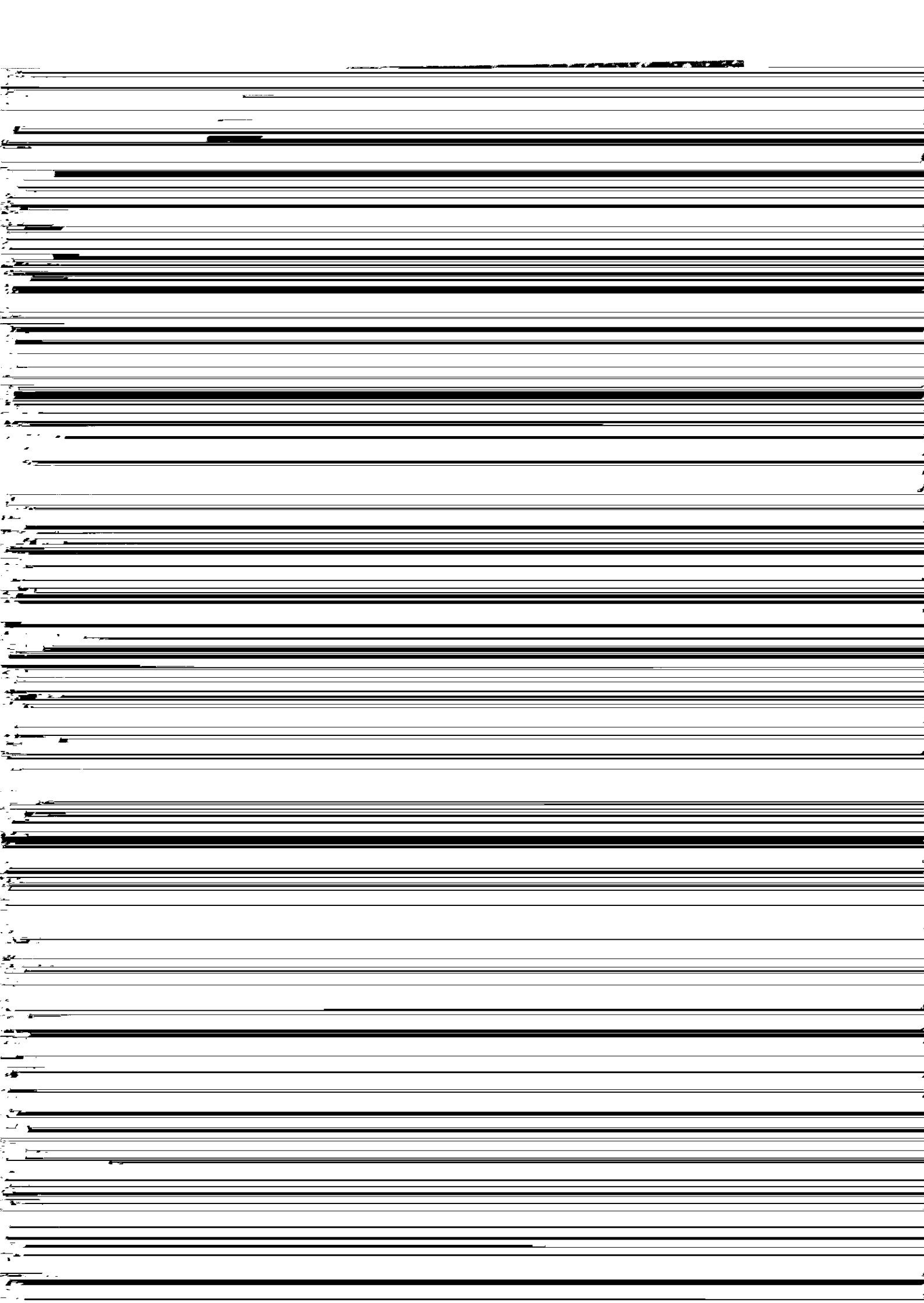
60 min. Sulfide blackening of the bulged and nonbulged portions was observed.

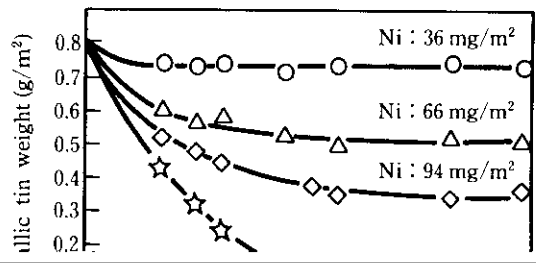
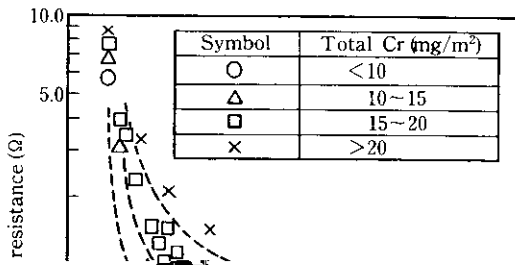
4 Results and Discussion

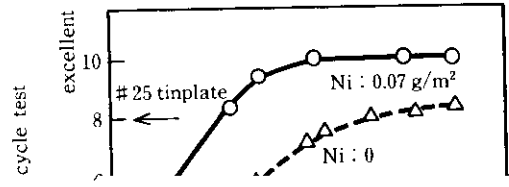
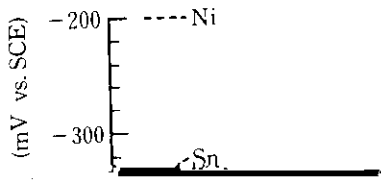
4.1 Film Structure

Results obtained with various analysis devices suggest that the LTS coating film, as illustrated in Fig. 3 is composed of an Ni-diffusion layer (Fe-Ni alloy) formed from the base metal.









width of lacquer film in the UCC test. In this figure, the coating films with a metallic chromium coating weight of zero are composed only of hydrated chromium oxides, which are produced by the CDC treatment

