

KAWASAKI STEEL TECHNICAL REPORT

No.20 (June 1989)

Information Systems

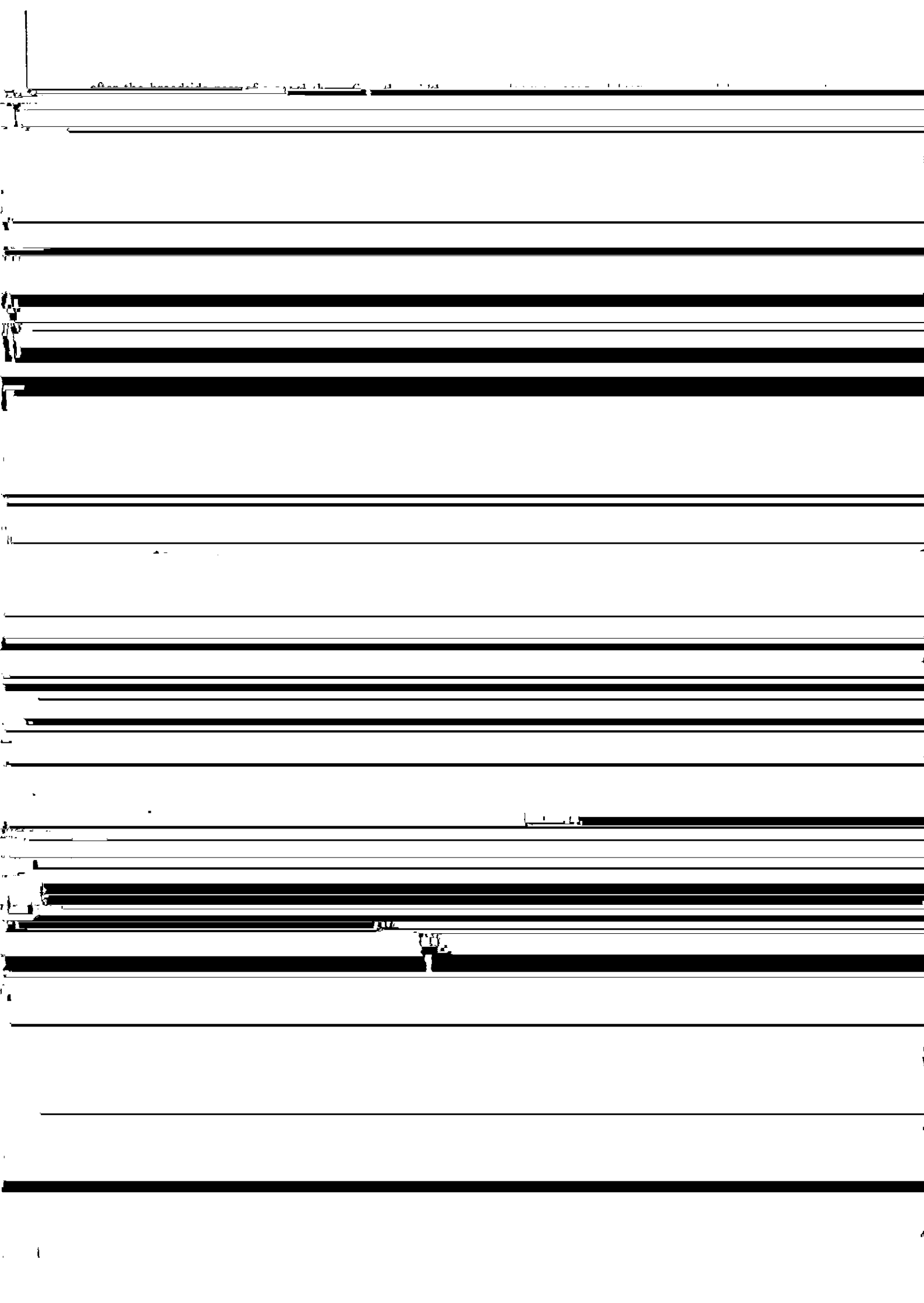
Manufacture of Trimming-Free Plates*

Synopsis:



Accurate
width

(5) A three-point widthwise restraint pattern using
upper and lower support rolls to the width of the



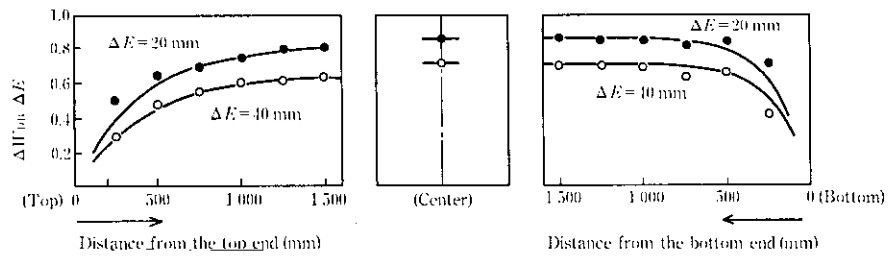


Fig. 9 Widespread ratio by horizontal rolling

