

**KAWASAKI STEEL TECHNICAL REPORT**

No.40 ( May 1999 )

*Steinless Steel and Steel Platel*

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**Hot Rolling Technology for Producing High Quality Stainless Steel  
at No. 3 Hot Strip Mill in Chiba Works**

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Synopsis :

No. 3 hot strip mill in Chiba Works of Kawasa

# Hot Rolling Technology



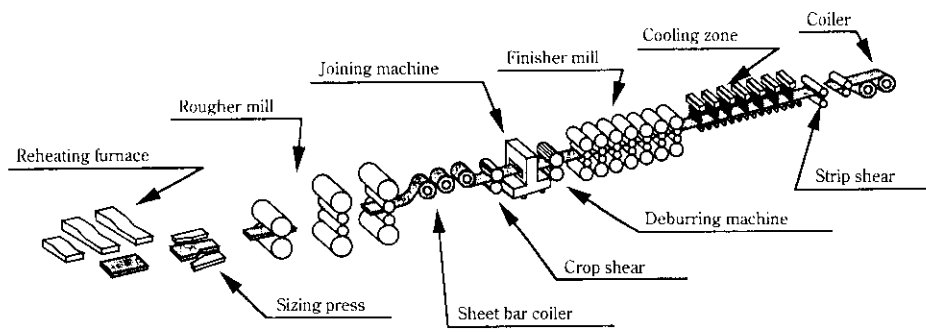
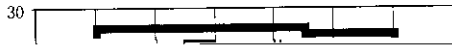


Fig. 2 Layout of No. 3 hot strip mill

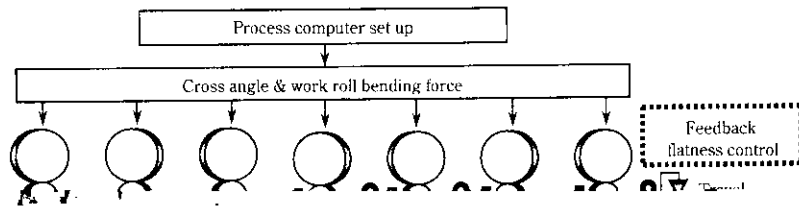


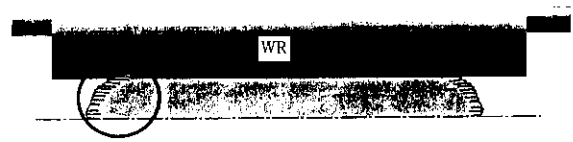
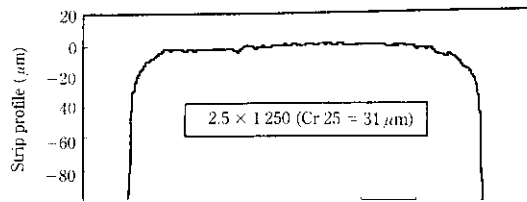
The adoption of high rigidity finisher mills with a maxi-

Process computer  
set up

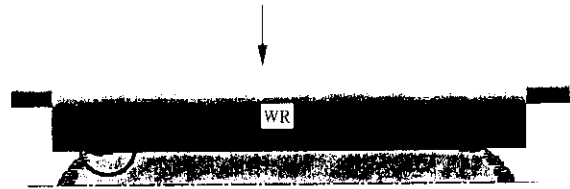
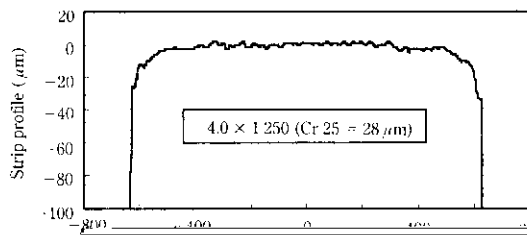
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Generation of wrinkles and holes deformation by the roller



### 3.3 Control of Edge-Seam Defect in Stainless Steel Strip

