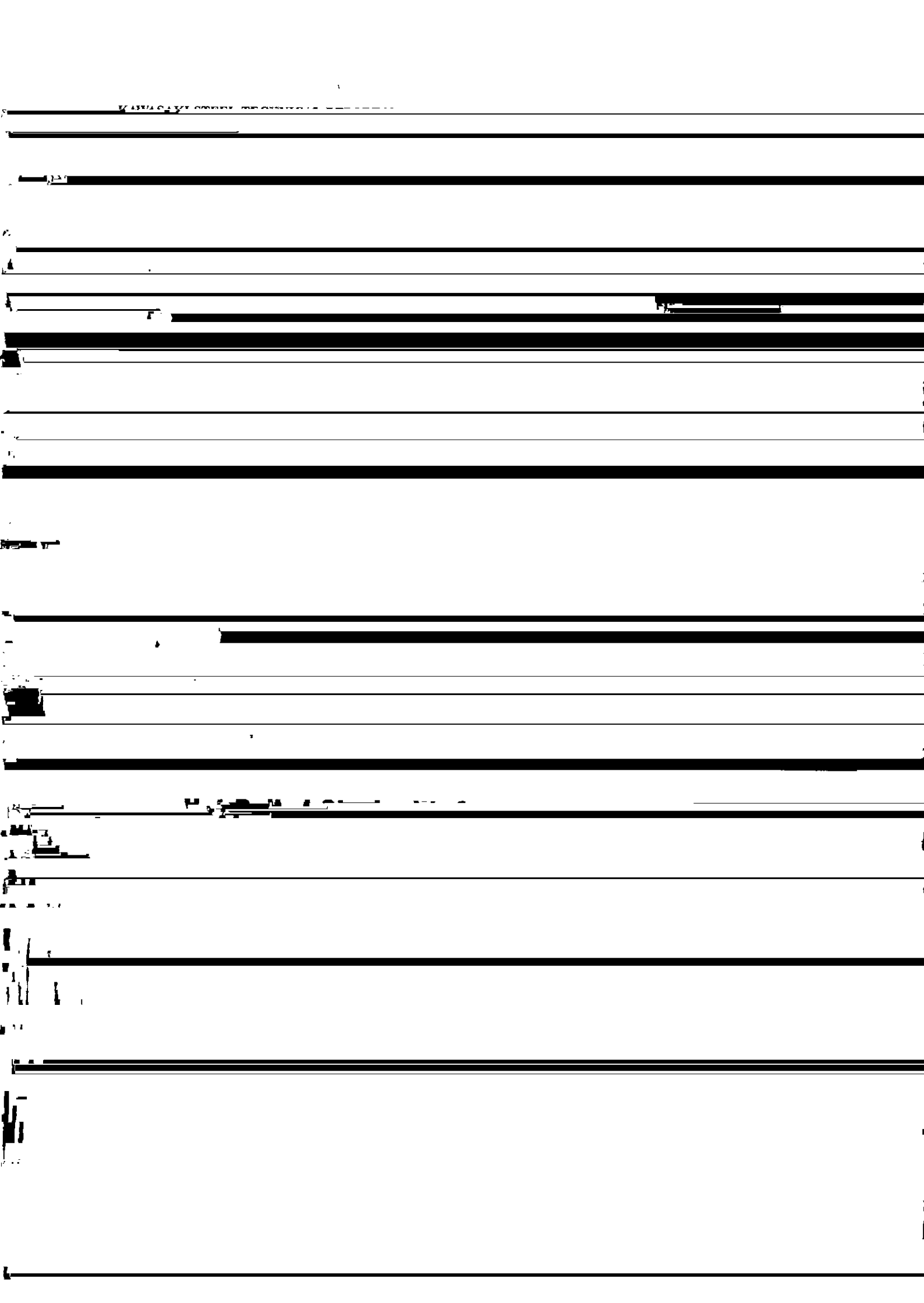

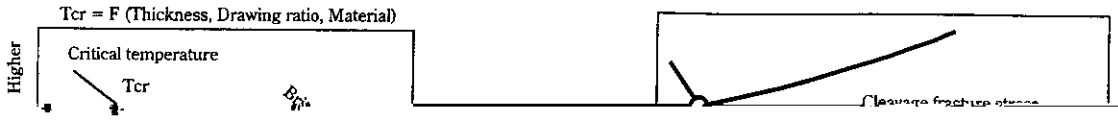
Tcr = F (Thickness, Drawing ratio, Material)
Higher
Critical temperature
Tcr

Table 2 Mechanical properties of hot-rolled mild sheet steels

| | Thickness (mm) | YS (MPa) | TS (MPa) | El (%) | Average $r$-value |
|---|---|---|---|---|---|
| SPHE | | | | | |