

KAWASAKI STEEL GIHO

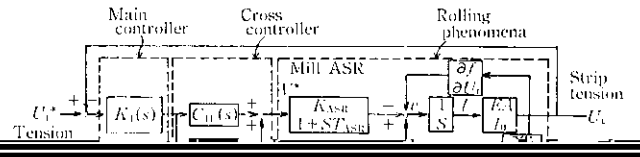
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Application of Tension Control System to Rolling Plant

要旨

Table 1 Strip tension control in steel rolling plant

Rolling plant	Controlled system	Main technique	Purpose (effect on products)
Hot	• Looper control	• Modern control	• Improvement



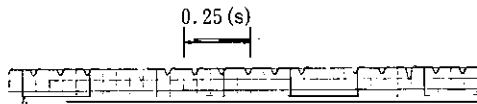


Table 2 Simulation conditions of cold tandem mill

Item	Contents
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図 10-10 ACC の制御による板厚変動の抑制が可能な様子

6 むすび

(3) 連続焼鈍ラインにおいて炉内ロールの全面交流化および最適