Abstract:

In 2001, JFE Engineering was licensed to use the Bigadan process biogas system. This highly efficient methane fermentation process is suitable for energy recovery from livestock manure, food-industry waste, kitchen waste, and presorted household organic waste. JFE Engineering is currently conducting tests with a demonstration plant for livestock manure digestion and has also constructed and delivered a commercial biogas plant for food-industry waste. This paper describes the features of the Bigadan process, test results at the demonstration plant, and the features of the food-waste treatment plant.

1. Introduction

A variety of recycling laws have been enacted in Japan in recent years in a national el Ÿ o a n a ,m

renewed interest as a basic technology for recovering energy (electricity, heat, fuel) and fertilizer (liquefed fertilizer, compost) from highly concentrated wastes such as sewerage and human waste sludge, livestock manure, kitchen waste, and presorted household organic waste.

The methane fermentation process has long been used, and has been the object of extensive research and development. Ho? e of chaste.

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2. Outline of Bigadan Process

The Bigadan Process consists of the following equipment:

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The heat exchangers were cleaned in the middle 10-day period of Dec. 2002. With the exception of

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